

424 MECHANICAL VIEW PARTS LIST

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|-----|---------|---|-----|---------|--|
| 1. | 4203140 | Control Board PKG, SRVC 400 | 24. | 3541093 | Hinge, Door Bottom - RH Black |
| 2. | 4203100 | Control Panel Pkg, SRVC - 424 | | 3541094 | Hinge, Door Bottom - LH Black |
| 3. | 3014350 | Thermistor | | 3541095 | Hinge, Door Bottom - RH Silver |
| 4. | 6201270 | Screw, #8-18 x 5/8" PH PN SS-Gnd | | 3541096 | Hinge, Door Bottom - LH Silver |
| 5. | 6120030 | Tube Clamp, Plastic 1/4" | 25. | 6110540 | Bolt, #10-24 x 1/2" Flat Skt HD (Slvr) |
| 6. | 6201270 | Screw, #8-18 x 5/8" PH PN SS-Gnd | | 6110811 | Bolt, #10-24X3/4 Ph Flat Hd, B |
| 7. | 4220490 | Fan Motor Assy (Incl. Brkt & Screws) | 26. | 3541110 | Hinge, Cabinet Bottom- Black |
| 8. | 0212330 | Bracket, Evap Fan Motor | | 3541112 | Hinge, Cabinet Bottom-Silver |
| 9. | 6201270 | Screw, #8-18 x 5/8" PH PN SS-Gnd | 27. | 6200780 | Screw, #10-24 x 1/2" PH Hex Washer |
| 10. | 6110270 | Bolt, #10-32 x 1/4" RD HD | 28. | 3540810 | Door Closer |
| 11. | 3150640 | Fan blade, Evaporator | 29. | 6200330 | Screw, #8-18 x 3/8" Pan Head |
| 12. | 4200740 | Cond Fan Mtr Cmpnts (Blade & Brkt NOT included) | 30. | 0862210 | Bracket, Condenser Fan Motor |
| 13. | 3150660 | Condenser Fan Blade | 31. | 6201270 | Screw, #8-18 x 5/8" PH PN SS-Gnd |
| 14. | 6150410 | Nut, 1/4-20 | 32. | 3220160 | Grommet, 3/16" x 7/16" x 9/32" |
| 15. | 4203060 | Valve/Sol Components, UPR-Wine | 33. | 6200490 | Screw, #8-32 x 3/8" Slotted Hex T25 |
| | 4203070 | Valve/Sol Components, LWR-Wine | 34. | 6200610 | Screw, #6-32 x 3/8" PH Rd Hd, Zinc |
| 16. | N/A | (Included w/ Valve/Sol Components) | 35. | 3060030 | Light Switch, Normally Closed |
| 17. | 4321880 | Ground Wire Assembly, 9" | 36. | 3060020 | Fan Switch, Normally Open |
| 18. | 3541121 | Hinge, Cabinet Top Assy Black | 37. | 0862290 | Brckt, Dble Switch (See SN Breaks) |
| | 3541122 | Hinge, Cabinet Top Assy Silver | | 0862390 | Brckt, Trpl Switch (See SN Breaks) |
| 19. | 6110540 | Bolt, #10-24 x 1/2" Flat Socket HD | 38. | 0862240 | Guard, Switch (See SN Breaks) |
| 20. | N/A | N/A | | 0862380 | Guard, Switch (See SN Breaks) |
| 21. | 3541130 | Spacer, hinge (424G/O, 424S/O) | 39. | 6200060 | Screw, #8-32 x 1/2" Pan HD |
| 22. | 6110540 | Bolt, #10-24 x 1/2" Flat Socket HD | 40. | 3220250 | Grommet, Rubber-#M5351 |
| 23. | 3541130 | Spacer, Hinge (424G/O, 424S/O) | 41. | 3520120 | Brass Insert, Fan Bracket |
| | | | 42. | 3025160 | Flat Plg Pwr Crd (Also See 4152000) |
| | | | | 3220350 | (Not Pictured) Strain Relief Bushing |
| | | | 43. | 6220290 | Stand-Off, #6-32 |
| | | | 44. | 3450810 | Circuit Board Support |

Not Pictured

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| 3021420 | Wire Harness, Cabinet |
| 3220350 | Strain Relief Bushing |

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